

PATENT APPLICATION COVER SHEET  
Attorney Docket No. 0212.66836

*I hereby certify that this paper is being deposited with the United States Postal Service as EXPRESS MAIL in an envelope addressed to: Mail Stop PATENT APPLICATION, Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450, on this date.*

10-29-03  
Date

Daer Sun  
Express Mail Label No.: EL 846178925 US

SCROLL COLLAR FOR RECIPROCATING SAW

Timothy P. Michel  
Walter A. Bennage  
Daeroon Sun

GREER, BURNS & CRAIN, LTD.  
300 South Wacker Drive  
Suite 2500  
Chicago, Illinois 60606  
Telephone: 312.360.0080  
Facsimile: 312.360.9315  
CUSTOMER NO. 24978

# 1 SCROLL COLLAR FOR RECIPROCATING SAW

## 2 BACKGROUND OF THE INVENTION

3 The present invention relates generally to power tools having reciprocating  
4 work elements, and more particularly to an improved gripping collar for a reciprocating  
5 tool such as a saw.

6 Hand-held reciprocating saws, like other reciprocating motion tools such as  
7 the jigsaw, are used for cutting a variety of objects such as wood, drywall and metal  
8 pipes. Because such hand-held reciprocating saws are generally more maneuverable than  
9 table saws and circular saws, they are frequently used for cutting curves. Cutting curves,  
10 or scroll cutting, requires both movement of the tool over the plane of the object, for  
11 example in the “X” or “Y” direction on a flat board, but also rotation of the tool about the  
12 “Z” axis. Rotation of the tool body changes the angular orientation of the blade relative  
13 to the object being cut, and in tandem with moving the tool over the plane of the object, a  
14 curved cut results. The various motions imparted on the tool by the user typically require  
15 two-handed operation of the tool.

16 Reciprocating saws in which two hands are required for use of the tool are  
17 well known in the art. One grasping surface is typically located at the back handle for  
18 directing, rotating and holding the weight of the tool, while a second grasping surface is

1 typically located toward the working end of the tool for fine direction of the tool. One  
2 example of such a reciprocating saw is disclosed in U.S. Patent No. 6,234,255 issued to  
3 Feldmann et al.

4 To cut a curve with the prior art tools, the hand on the back handle rotates  
5 the tool body requiring the hand at the working end to also rotate or loosely hold the  
6 working end so that it can be rotated. An uncomfortable or awkward grip position can  
7 result which may cause the user to re-adjust his/her grip at the working end. The  
8 disadvantage of hand re-adjustment is that it can compromise the cut being made,  
9 particularly when a non-uniform gripping surface is provided on the tool. The user may  
10 even have to interrupt the cutting process to re-adjust his/her hand grip, potentially  
11 causing the cut to be imperfect in its appearance.

12 While Feldmann et al. disclose a reciprocating saw with a generally  
13 circular, uniform gripping surface at the working end of the tool, the problem of hand  
14 readjustment is not eliminated. The curvature of the gripping surface in Feldmann et al.  
15 merely makes hand adjustment easier because angles on the gripping surface do not have  
16 to be negotiated. However, re-adjustment of the grip is still required while the tool is  
17 used for scroll cutting.

18 Accordingly, there is a need for a reciprocating saw which incorporates an  
19 improved grip for tool rotation.

## SUMMARY OF THE INVENTION

The present invention relates to gripping collars that are used with reciprocating tools such as a saw. The collar rotates around a scroll collar axis to provide a rotating gripping surface near the working end of the tool, which enables the user to rotate the tool with one hand without having to readjust or release the grip on the tool with the other hand.

More particularly, one embodiment of the scroll collar and reciprocating tool assembly includes a tool having a working end and a housing, and a support structure on the housing. The support structure carries a generally cylindrical scroll collar as the collar is rotated from 0 to 360-degrees around a scroll collar axis. In alternative embodiments, the support structure may be part of the housing or may be a separate structure that is attached to the tool.

In the preferred embodiment, a resistance structure is located between the support structure and the scroll collar to provide rotational resistance and to eliminate radial movement of the scroll collar. A lock may also be provided for selectively preventing rotation of the scroll collar.

## BRIEF DESCRIPTION OF THE DRAWINGS

FIGURE 1 is a side view of a reciprocating saw incorporating the present invention;

1           FIG. 2 is a top view of the reciprocating saw of FIG. 1;

2           FIG. 3 is a cross sectional view taken generally along line 3-3 of FIG. 2;

3    and

4           FIG. 4 is a cross sectional view taken generally along line 4-4 of FIG. 1.

### DETAILED DESCRIPTION

5           A preferred embodiment of the present invention is shown in FIGS. 1-4 and  
6    comprises a motorized reciprocating saw, indicated generally at 10, and has a working  
7    end, indicated generally at 12, a gear housing 14, a motor housing 16 and a back handle  
8    18. While the saw 10 is illustrated, other types of known reciprocating tools or tools  
9    requiring two-handed operation are contemplated. In the saw 10 as illustrated, the  
10   working end 12 includes a saw blade 20 disposed at the end of a plunger 22 which  
11   reciprocates along a plunger axis 24. The saw blade 20, in turn, reciprocates between and  
12   beyond portions of a saw foot 26, as is known in the art.

13           The back handle 18 is disposed at the end opposite of the working end 12  
14   and is configured for gripping the tool, directing the orientation or movement of the tool,  
15   and rotating the tool, all movements required in scroll cutting. In the present illustrated  
16   embodiment, the back handle 18, the gear housing 14 and the motor housing 16 do not  
17   move relative to each other. The back handle 18 includes a trigger structure 28 having a  
18   handle aperture 30, although other configurations are contemplated. The trigger structure

1 28 is generally perpendicular to the tool motor housing 16, but may also have various  
2 inclinations to be ergonomic and to accommodate comfortable placement of a user's  
3 first hand. The handle opening 30 allows the user to place his/her first hand at a back  
4 surface 32 of the handle and wrap his/her fingers around an inside surface 34 of the  
5 handle to more securely grasp the saw 10, as is known in the art.

6           The saw 10 is turned on by pressing a trigger switch 36 located on the  
7 inside surface 34 of the opening. On the back surface 32 of the back handle 18, a  
8 gripping material 38, such as a rubber or plastic overmold, may be provided for  
9 contacting the palm comfortably, preventing slippage from the hand, and insulating the  
10 hand from heat generated by the tool. In the corded variety of reciprocating saws, a cord  
11 40 exits from the back surface 32 of the handle remote from where the hand is placed so  
12 as not to interfere with gripping or operation of the saw 10.

13           A front gripping portion, indicated generally at 42, is located between the  
14 working end 12 and the gear housing 14 and is provided with a scroll collar 44 for  
15 placement of a user's second hand. The scroll collar 44 includes a generally cylindrical  
16 member 46 having an inner surface 48 and an outer surface 50, the scroll collar 44 also  
17 being rotatable about a scroll collar axis 52 (See FIG. 3). Since the scroll collar 44 can  
18 rotate with respect to the tool, when the tool itself is rotated, such as during the scroll  
19 cutting process, the hand grip on the scroll collar 44 can remain static with respect to the

1 user or to the object being cut, or can rotate as the user dictates. This enables the user to  
2 cut a curve without having to readjust or release the grip on the tool.

3           The scroll collar axis 52 is closely parallel to the plunger axis 24. The  
4 close alignment of the scroll collar axis 52 and the plunger axis 24, allows the fine  
5 direction of the tool with the second hand since only a single tool axis needs to be  
6 negotiated. Although the scroll collar axis 52 is slightly offset relative to the plunger axis  
7 24, it is designed such that a inner edge 54 of the scroll collar 44 is always flush with an  
8 adjacent gear housing overmold 56 as the collar is rotated from 0-360 degrees. This  
9 configuration prevents dust or other particles from entering the gear housing 14 and  
10 creates a generally sleek exterior of the saw 10.

11           The diameter of the scroll collar 44 at an outer edge 58 is larger than the  
12 diameter at its inner edge 54, the outer edge having an outwardly flaring lip 60 which  
13 prevents hand movement toward the working end 12. The shape of the scroll collar 44  
14 and lip 60, extending further towards the working end 12 at the saw foot 26 than the  
15 blade, facilitates the changing of saw blades 20 as well as accommodating the thicker  
16 width of the hand at the palm.

17           Referring now to FIGS. 3 and 4, the scroll collar 44 preferably includes a  
18 base 62 and an external gripping surface 64 having the same generally cylindrical shape.  
19 The base 62 is preferably made of PA6 GF30%, a glass filled nylon, but other materials  
20 which provide wear resistance and high temperature capability such as some thermoset

1 polymers, are contemplated. The base 62 preferably defines the inner surface 48, has a  
2 generally thin material thickness, and is configured to slide over a support structure 66.  
3 The external gripping surface 64, preferably made of overmolded rubber, is outwardly  
4 disposed over the base 62 to preferably define the outer surface 50, and to improve the  
5 scroll collar 44 grip. The external gripping surface 64 may be in one or more sections  
6 disposed on the base. Further, the external gripping surface 64 insulates the second hand  
7 from heat generated by the tool.

8           Creating a circular interface on which the scroll collar 44 rotates, a support  
9 structure 66 including a first collar support 70 and a second collar support 72 is provided.  
10 Each of the first and second collar supports 70, 72 are preferably cylindrical, spanning  
11 approximately 180-degrees around the gear housing 14, and joining at an upper joint 74  
12 and a lower joint 76. The first and second collar supports 70, 72 preferably matingly  
13 engage such as in a tongue and groove configuration, but other methods of joining the  
14 supports are contemplated, such as abutting, pressure fitting, or fastening to each other.

15           Each of the first and second collar supports 70, 72 has a working edge 78  
16 and a housing edge 80. The working edge 78 is generally smooth and uniform, while the  
17 housing edge 80 has an attachment structure 82, such as outwardly locating projections,  
18 to engage corresponding structure in the gear housing 14. The locating projections  
19 position and secure the first and second supports 70, 72 relative to the gear housing 14.



1           In the preferred embodiment, the first and second collar supports 70, 72  
2   have an inner surface 84 and an outer surface 86. The inner surface 84 is generally  
3   cylindrical except where the collar supports are fastened to the gear housing 14. At these  
4   locations, the inner surface 84 protrudes inwardly in a step-like fashion to form at least  
5   one, but preferably two counterbores 88 radially facing the scroll collar axis 52. The  
6   counterbores 88 may be integrally formed with or otherwise attached to the supports 70,  
7   72.

8           Each counterbore 88 has a hole 90, preferably threaded, which extends to  
9   the outer surface 50 of the scroll support for the introduction of a screw 92 or other  
10   fastener through each support 70, 72. The screw 92 is introduced from the outer surface  
11   86 of each support 70, 72 and protrudes through the hole 90 to attach the support to the  
12   adjacent, inwardly located gear housing 14. The first and second collar supports 70, 72  
13   are preferably axially displaced an equal distance from the scroll collar axis 52, but other  
14   locations of the first and second supports are contemplated.

15           Other collar support structures 66 are contemplated such as one continuous  
16   cylindrical support, any additional number of individual supports as described above, or  
17   any other structure creating a generally circular interface 68 on which the scroll collar 44  
18   can rotate and which can be attached to the gear housing 14. Additionally, the first and  
19   second scroll supports 70, 72 may be made of PA6 GF30%, a thermoset polymer, or any  
20   other rigid material which will provide wear resistance and high temperature capability.

1 Alternatively, the support structure 66 could be eliminated if the gear housing 14 itself  
2 provided a generally circular interface 68 upon which the collar could rotate.

3 A resistance structure 94 is disposed on top of the support structure 66 to  
4 provide small rotational resistance to the scroll collar 44 as well as eliminate radial  
5 movement between the scroll collar 44 and the first and second collar supports 70, 72 due  
6 to tolerance stack-up. In the preferred embodiment, the resistance structure 94 comprises  
7 at least one, and preferably two O-rings, typically made of rubber. The outer surface 86  
8 of the support structure 66 is provided with at least one and preferably two grooves 67 for  
9 accommodating the O-rings, forming concentric rings sandwiched between the support  
10 structure 66 and the scroll collar 44. Alternatively, a metal tolerance ring, such as those  
11 used frequently in ball bearing applications, may also be used in place of an O-ring.

12 After assembling the support structure 66 to the gear housing 14, and the  
13 resistance structure 94 to the support structure 66, the scroll collar 44 can be introduced  
14 over the support structure and resistance structure. The inner surface 48 of the collar has  
15 a region of increased thickness 96 and a tapered region 98. The scroll collar 44 is  
16 positioned over the support structure 66 such that the first edge 54 of the collar is flush  
17 with the gear housing overmold 56, and further, such that the tapered region 98 is aligned  
18 with the end of the gear housing 14.

19 A retaining member, preferably an end plate 100, is disposed adjacent the  
20 support structure 66 towards the working end 12 of the saw 10 and abuts the tapered

1 region 98. Secured to the gear housing 14 with at least one, and preferably two screws  
2 102, the end plate 100 prevents the scroll collar 44 from sliding off the working end 12 of  
3 the tool. The end plate 100 is preferably formed of a single, unitary metal plate of a  
4 generally thin material thickness, and is further provided with a hole 104 through which  
5 the plunger 22 can reciprocate. In this embodiment, the screws 102 used to secure the  
6 end plate 100 to the gear housing 14 are additionally used to secure the saw foot 26 to the  
7 gear housing, but it is also contemplated that the end plate may provide a hole for the saw  
8 foot 26 to extend through so that it can be directly secured to the gear housing 14.  
9 Alternatively, other retaining members 100 used to maintain the axial position of the  
10 scroll collar 44 are contemplated, such as a ring member or formations on the gear  
11 housing 14.

12 Referring now to FIGS. 1-3, a lock 106 is disposed on the gear housing 14  
13 preferably at a tool top surface 108, and is slidably disposed in a housing detent 110. The  
14 lock 106, when placed in a forward position prevents rotation of the scroll collar 44, and  
15 when placed in a rearward position, enables the scroll collar 44 to rotate freely. In the  
16 detent 110, the lock 106 is preferably curved with the curvature of the tool and has a  
17 forward arc-shaped tab 112 and a rearward arc-shaped tab 114. The lock 106 slides  
18 axially toward the working end 12 and the forward tab 112 engages at least one receiving  
19 slot 116 in the collar. In engagement with the receiving slot 116, the forward tab 112  
20 prevents rotation of the collar while the rearward tab 114 maintains the lock 106 in the

1 detent 110. Out of engagement with the receiving slot 116, the lock 106 slides backward  
2 in the detent 110 so that the front tab is completely disengaged from the receiving slot  
3 116 and the rearward tab 114 is maintained in a back end 118 of the detent 110 under the  
4 housing.

5 Referring to FIG. 1, the scroll collar 44 also has at least one, and preferably  
6 multiple markers, such as exterior ridges 120 which are each associated with and in radial  
7 alignment with the receiving slot(s) 116 in the collar. That is, each exterior ridge 120 is  
8 radially aligned with each receiving slot 116 so that the user is alerted to the location of  
9 each receiving slot 116. In the preferred embodiment, both the receiving slots 116 and  
10 the associated exterior ridges 120 are formed from the base 62 of the scroll collar 44, but  
11 other markers such as indentations and paint marks are contemplated. Additionally, the  
12 gear housing 14 has at least one, but preferably an equal amount of overmold markers,  
13 such as overmold ridges 122.

14 When the exterior ridges 120 are equally spaced, and further, when at least  
15 one exterior ridge is lined up with at least one overmold ridge 122, one of the receiving  
16 slots 116 in the collar is aligned with the lock 106 such that the forward tab 112 can  
17 engage the receiving slot 116. In the preferred embodiment, four exterior ridges 120 and  
18 four receiving slots 116 are equally spaced and radially aligned to enable the scroll collar  
19 44 to be locked at 90-degree increments when any exterior ridge 120 is aligned with any  
20 overmold ridge 122. Further, because the first scroll edge is always flush with the gear

1 housing 14 overmold, the forward tab 112 of the lock 106 will consistently engage every  
2 receiving slot 116 irrespective of the rotation of the collar.

3 While particular embodiments of a scroll collar 44 on a reciprocating saw  
4 have been shown and described, it will be appreciated by those in the art that changes and  
5 modifications may be made thereto without departing from the invention in its broader  
6 aspects and as set forth in the following claims.